

Aero service letter **No. SL-AG-48**

Commander

P.O. BOX 3090 ALBANY, GEORGIA 31706-3090 PHONE 229/883-1440 FAX 229/439-9790

Service Letter No. SL-AG-48
May 26, 1967

TAIL WIRE BRACKET – UPPER FRONT FIN - REPLACEMENT

APPLICABILITY: ALL 600 S-2D Aircraft, Serial Number 1311D through 1410D.

There have been reported failures of the upper front fin (vertical stabilizer) tail wire bracket, P/N 5-4029-3.

We recommend inspection of this bracket for cracks and maintaining surveillance until replacement parts are installed.

INSTALLATION INSTRUCTIONS: (Both right and left sides).

1. Loosen upper front tail wires and remove from both tail wire fittings by removing clevis pins.
2. Remove upper front fin AN6 fitting bolt, and wire fittings.
3. Attach new wire fittings, P/N 5-4029-5, with one inch long arms, and new bolts NAS 1306.
4. Remove front upper horizontal stabilizer wire fittings, P/N 5-4029-2, and replace with new bracket, P/N 5-4029-6, with two inch long arms.
5. Reinstall flying wires and rig.
6. Check wire deflector cable assembly rigging (35 pound tension) per Aero Commander, Albany, Georgia, Service Letter #43.
7. The Service Kit parts will be supplied at no charge to the aircraft owner.

8. Service Kit Parts List:

<u>DESCRIPTION</u>	<u>PART NO.</u>	<u>NO. REQUIRED</u>
Upper Front Fin Wire Fitting	5-4029-5	2
NAS Bolt (A/C S/N 1398D thru 1410D)	NAS-1306-32	1*
(A/C S/N 1311D thru 1397D)	NAS-1306-29	1*
Upper Front Horizontal Stabilizer Wire Fitting	5-4029-6	2

*NOTE: One bolt required. Length depends on serial number of aircraft.